

JUARA
BY GRS®



QC BASIC SET
INCLUDING MICROBLOCK®

#500-508 • INSTRUCTIONS

MASTER JAWS

INSTRUCTIONS

Instructions apply to the following product(s):



500-018

IMPORTANT NOTE:
The MicroBlock® and MicroBlock® XL Jura by GRS sets include a pair of Master Jaws instead of the original jaws with pin holes.

Skip to **Installation of Master Jaws** unless you need to remove original MicroBlock jaws from a previously purchased vise.

Products that include Master Jaws instead of original MicroBlock jaws:
#500-508, #500-510, #500-517,
#500-526, #500-527

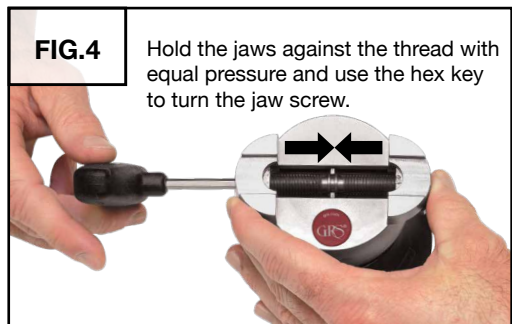
✓ Included with this set.
◆ Not included with this set. Available separately.

Removal of Original MicroBlock® Jaws

Skip to **Installation of Master Jaws** unless you need to remove original MicroBlock jaws from a previously purchased vise.



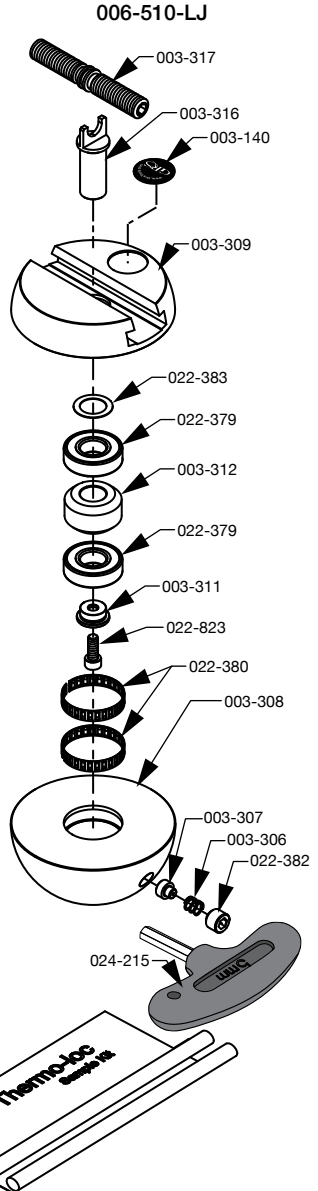
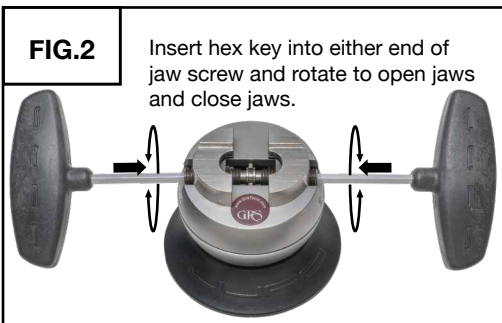
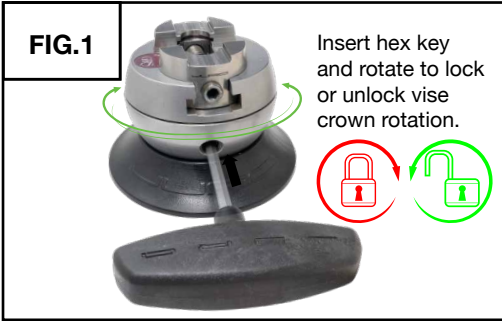
Installation of Master Jaws



Microblock® shown with Jura Master Jaws #500-018
 (See instructions for installation on pg 2).

MICROBLOCK® WITHOUT JAWS

INSTRUCTIONS AND PARTS LIST



PART #	DESCRIPTION	QTY
002-067	10-32 x 1/2" SHCS	1
003-140	GRS Label	1
003-306	Drag Spring	1
003-307	Lock Pin	1
003-308	Stainless Steel 80 mm Base	1
003-309	Crown	1
003-311	Bearing Retainer	1
003-312	Bearing Spacer Brake Rotor	1
003-316	Jaw Screw Yoke	1
003-317	Jaw Screw	1
003-679	Thermo-Loc Sample Kit	1
022-379	Shielded Bearing	2
022-380	Tolerance Ring	2
022-382	Flat Nose Set Screw	1
022-383	.015" x .513" x .750" SS Washer	1
024-215	T-Wrench 5 mm Hex	1

SEATED QC FIXTURES

INSTRUCTIONS

Instructions apply to the following product(s):



500-001



500-002



500-003



500-004



500-005



500-006



500-007



500-009



500-010



500-013



500-503



502-078

Fixture Attachment



BOTTOM



SIDE



ANGLE

Master Jaw Seat



Fixture Installation



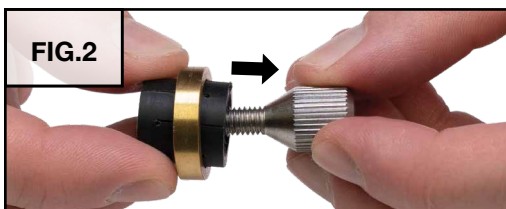
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INSIDE RING HOLDER SCREW SET

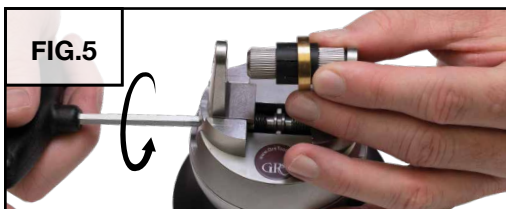
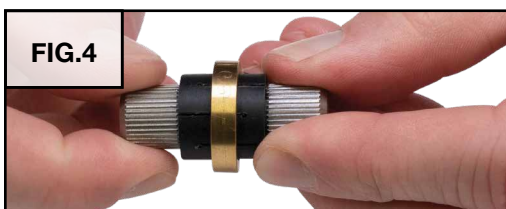
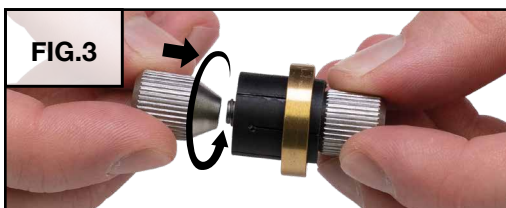
INSTRUCTIONS



Instructions apply to the following product(s):



500-011



ROUND-BASE QC FIXTURES

INSTRUCTIONS

Instructions apply to the following product(s):



500-501



502-501

Fixture Attachment



BOTTOM

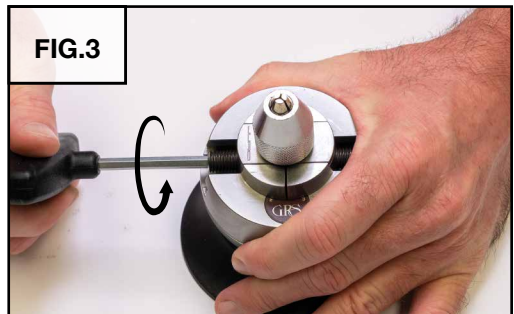
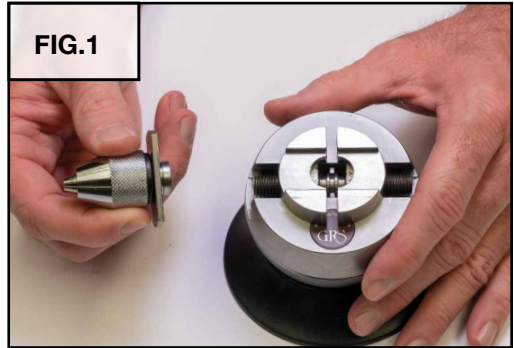


SIDE



ANGLE

Fixture Installation

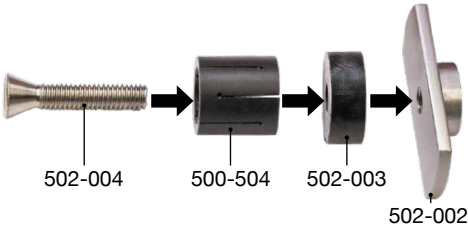


✓ Included with this set.

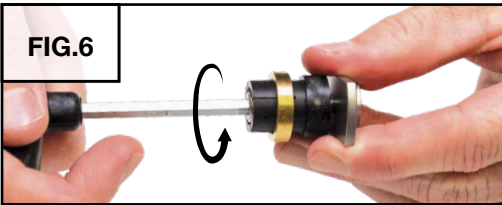
◆ Not included with this set. Available separately.

VERTICAL RING HOLDER

INSTRUCTIONS



Instructions apply to the following product(s):



ORGANIZERS WITH TAPE ATTACHMENT

INSTRUCTIONS

Instructions apply to the following product(s):



500-523



500-524



502-034



502-045



523-016



523-011



523-012



523-013



523-029



523-030



FIG.1

Clean organizer back and bench surface with isopropyl alcohol according to manufacturer's instructions.



FIG.2



FIG.3

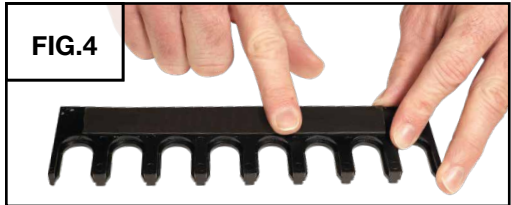


FIG.4



FIG.5



FIG.6

Place organizer where desired and press firmly for 60 seconds.

✓ Included with this set.

◆ Not included with this set. Available separately.